

ISO 14644-7:2004-10 (E)

Cleanrooms and associated controlled environments - Part 7: Separative devices (clean air hoods, gloveboxes, isolators and mini-environments)

| Contents | | Page |
|--|---------------------------------------|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 4 | Requirements | 3 |
| 5 | Design and construction | 5 |
| 6 | Access devices | 6 |
| 6.1 | Use | 6 |
| 6.2 | Manual operation | 6 |
| 6.3 | Robotic handling | 7 |
| 7 | Transfer devices | 7 |
| 7.1 | Use | 7 |
| 7.2 | Selection | 7 |
| 7.3 | Fail-safe design | 7 |
| 8 | Siting and installing | 7 |
| 9 | Testing and approval | 8 |
| 9.1 | General | 8 |
| 9.2 | Glove breach test | 8 |
| 9.3 | Operating differential pressure | 8 |
| 9.4 | Leak testing | 8 |
| 9.5 | Periodic testing | 9 |
| Annex A (informative) Separation continuum concept | | 10 |
| Annex B (informative) Air-handling systems and gas systems | | 13 |
| Annex C (informative) Access devices | | 16 |
| Annex D (informative) Examples of transfer devices | | 22 |
| Annex E (informative) Leak testing | | 31 |
| Annex F (informative) Parjo leak test method | | 40 |
| Bibliography | | 51 |