ISO 14644-14:2026-02 (E)

Cleanrooms and associated controlled environments - Part 14: Assessment of suitability for use of equipment by airborne particle concentration

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 General outline of the assessment ... **3**

5 Visual inspection ... **3**

6 Assessment of suitability by airborne particle concentration measurements ... **4**

6.1 General ... 4

6.2 Assessment procedure ... 4

6.2.1 Overview ... 4

6.2.2 Requirements and considerations ... 5

6.2.3 Representative mode of operation ... 6

6.2.4 Considerations for the test environment ... 6

6.2.5 Determination of the test environment ... 6

6.2.6 Approximate identification of HPC location(s) ... 6

6.2.7 Precise determination of HPC location(s) ... 7

6.2.8 Suitability measurement(s) ... 7

6.2.9 Data processing ... 8

6.2.10 Reference to ISO 14644-1 classification system ... 9

7 Documentation ... **10**

7.1 General ... 10

7.2 Common documentation requirements ... 10

7.3 Documentation for visual inspection ... 10

7.4 Documentation for assessment of test environment ... 11

7.5 Documentation for classification measurement ... 11

8 Statement on cleanroom suitability ... **12**

Annex A (informative) **Example for data processing deriving from measurements** ... **13**

Annex B (informative) **Additional optional tests** ... **17**

Bibliography ... **20**