

DIN EN 17878-3:2025-03 (E)

District heating pipes - Factory made flexible pipe systems with a lower temperature profile - Part 3: Requirements and test methods for non bonded systems with plastic service pipes

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Classification	6
4.1	Operating temperatures and service life	6
4.2	Design pressures	7
5	Requirements	8
5.1	General requirements	8
5.2	Service pipes, fittings and their connections	8
5.2.1	Quality of service pipes, fittings and their connections	8
5.2.2	Fittings with steel welding end	10
5.2.3	Oxygen tightness of service pipes	10
5.3	Sealing in linear direction of pipe assemblies	10
5.4	Water vapour permeation of pipe assemblies	10
6	Test procedures	11
6.1	General	11
6.2	Thermal cycling test	11
Annex A (informative) Application of Miner's Rule - Calculation of the calculated design life of PE-RT Type II, PB-H, PE-X and multilayer piping systems		12
A.1	General	12
A.2	Considerations for multilayer piping systems	14
Annex B (informative) Guidelines for inspection and testing		15
Bibliography		17