

DIN EN 303-5:2023-07 (E)

Heating boilers - Part 5: Heating boilers for solid fuels, manually and automatically stoked, nominal heat output of up to 500 kW - Terminology, requirements, testing and marking (includes Amendment A1:2022)

Contents		Page
European foreword		5
Introduction		7
1	Scope	8
1.1	General	8
1.2	Fuels	9
2	Normative references	10
3	Terms and definitions	13
4	Requirements	20
4.1	General requirements	20
4.1.1	General requirements for all boilers	20
4.1.2	General requirements for condensing boilers	21
4.2	Construction requirements	22
4.2.1	Production documentation	22
4.2.2	Heating boilers (parts) made of steel	23
4.2.3	Boilers made of cast materials	29
4.2.4	Design requirements	30
4.2.5	Requirements for boilers with outside combustion air supply and room sealed appliances	33
4.3	Safety requirements	34
4.3.1	General	34
4.3.2	Manual stoked boilers	35
4.3.3	Safety against back burning for automatic stoked boilers	35
4.3.4	Prevention of the transmission of toxic components	38
4.3.5	Safety against fuel overload of the boiler or interruption in fuel supply	39
4.3.6	Safety against lack of air supply or insufficient combustion	39
4.3.7	Surface temperatures	40
4.3.8	Leakage of the boilers category 1	40
4.3.9	Temperature control and limiting devices	40
4.3.10	Assessment of additional risk	42
4.3.11	Additional safety requirements for condensing boilers	42
4.3.12	Additional safety requirements for outside air supply boilers and room sealed appliances	43
4.3.13	Heating boiler accessories	43
4.4	Performance requirements	44
4.4.1	General	44
4.4.2	Energy efficiency	44
4.4.3	Flue gas temperature	46
4.4.4	Draught	46
4.4.5	Combustion period	46
4.4.6	Minimum heat output	47
4.4.7	Emission limits	47
5	Test	49
5.1	Test conditions	49

5.1.1	General	49
5.1.2	Choice of boiler and fittings to be tested	49
5.1.3	Condition of the boiler	50
5.1.4	Type test	50
5.2	Measuring instruments and methods	50
5.3	Test fuel	51
5.4	Pressure test for boilers of sheet or sheet metal of non-ferrous metal	53
5.4.1	Tests to be carried out before production	53
5.4.2	Test during production	53
5.5	Pressure test for boilers of cast iron or non-ferrous metals	54
5.5.1	Test to be carried out before production	54
5.5.2	Test during production	54
5.6	Conducting the boiler performance test	55
5.6.1	General	55
5.6.2	Setting up the test rig	55
5.6.3	Measured quantities	56
5.6.4	Test method and test duration	57
5.7	Determination of the heat output and the efficiency of the boiler	57
5.7.1	Method for the measurement of the heat output	57
5.7.2	Determining the nominal heat output	58
5.7.3	Determining the minimum heat output	58
5.7.4	Verification of nominal heat output with condensation	59
5.7.5	Verification of the minimum continuous heat output with condensation	59
5.7.6	Determination of the boiler efficiency (direct method)	59
5.7.7	Electrical consumption	59
5.8	Determination of the emission values	60
5.8.1	Heating boiler with manual stoking	60
5.8.2	Heating boiler with automatic stoking	60
5.9	Calculation	60
5.9.1	Boiler heat output	60
5.9.2	The heat input	60
5.9.3	Boiler efficiency	60
5.9.4	Emissions	62
5.10	Determination of the waterside resistance	63
5.11	Surface temperature	63
5.12	Verification of condensate	64
5.13	Function check of the temperature controller and safety temperature limiter at the boiler	64
5.14	Function test for the rapidly disconnectable firing system	64
5.15	Function test on the device for dissipating excess heat (partly or non-disconnectable firing system)	65
5.16	Selected tests to demonstrate functional safety	65
5.16.1	General	65
5.16.2	Safety test of consequences of fuel overload and effect of a blockage of the fuel supply	66
5.16.3	Loss of combustion air supply	66
5.16.4	Resistance to thermal conductance	66
5.16.5	Additional tests for alternative verification of the safety against back burning	67
5.16.6	Test for gas side leakage	67
5.17	Check of safety for condensing operation	68
5.18	Additional checks of the safety for boilers with outside combustion air supply	68
5.18.1	Test of leakage rates	68
5.18.2	Temperature at combustion air connector	68
5.18.3	Functional safety and design limits caused by recirculation of flue gas into the combustion air supply	68
6	Test report and other documents	69
7	Marking	70
7.1	General	70
7.2	Information on the boiler plate	70
7.3	Boiler plate requirements	70
8	Technical documentation, supplied with boiler	70

8.1	General	70
8.2	Technical information and installation instructions	71
8.3	Operating instructions	73
Annex A (informative) Manual measurement of particles in the gas flow, gravimetric determination of particle load with filter systems		74
Annex B (normative) Design criteria for solutions to prevent back burning		77
Annex C (informative) Installation of boilers with combustion air supply from outside the building		83
Annex D (informative) Recommended limits for substances of content of the condensate		85
Annex E (informative) Recommended analytical methods		86
Annex F (informative) Calculation methods		87
F.1	Calculation of seasonal space heating energy efficiency	87
F.2	Calculation of Energy Efficiency Index (EEI)	89
F.3	Seasonal space heating emissions	89
Annex G (normative) Calculation methods for recirculation influence		91
Annex H (informative) A-deviations		92
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered		98
Annex ZB (informative) Relationship between this European Standard and the ecodesign requirements of Commission Regulation (EU) [2015/1189] [L 193] aimed to be covered ..		100
Annex ZC (informative) Relationship between this European Standard and the energy labelling requirements of Commission Delegated Regulation (EU) [2015/1187] [L 193] aimed to be covered		101
Bibliography		102