

DIN EN 14419:2020-03 (Englisch)

District heating pipes - Bonded single and twin pipe systems for buried hot water networks - Surveillance systems

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Basic functional requirements	5
5	Manufacture of measuring elements	6
6	Manufacture of pipe elements with measuring elements	7
7	Assembly of measuring elements in field	9
Annex A (informative) Principal function		11
Annex B (informative) Principal parts of a measuring section		12
Annex C (normative) Technical documentation		13
Annex D (normative) Loop test by pipe manufacturer		16
Annex E (normative) High voltage test by pipe manufacturer		18
Annex F (informative) Quality control programme		19
Annex G (normative) Loop test in field		21
Annex H (normative) Measuring of the electrical insulation resistance in field		22
Annex I (informative) Waste treatment and recycling		23
Bibliography		24