

DIN EN 303-1:2017-11 (E)

Heating boilers - Part 1: Heating boilers with forced draught burners - Terminology, general requirements, testing and marking

Contents		Page
European foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions, units and symbols	7
3.1	Terms and definitions	7
3.2	Units and symbols	10
3.2.1	Units	10
3.2.2	Symbols	11
4	Requirements	11
4.1	Construction requirements	11
4.1.1	General requirements	11
4.1.2	Specific requirements	23
4.2	Operational requirements	25
4.2.1	General	25
4.2.2	Verification of the nominal condensing output	25
4.2.3	Formation of condensation	25
4.2.4	Temperature of combustion products	25
4.2.5	Surface temperature	25
4.2.6	Water side resistance of the boiler	26
4.2.7	Soundness of the boiler	26
4.2.8	Temperature sensing control type TR and temperature sensing control type STB	26
4.3	Electrical equipment	26
4.3.1	Electrical safety	26
4.3.2	Electromagnetic compatibility	27
5	Tests	27
5.1	General	27
5.2	Boilers of steel or non-ferrous metal	27
5.2.1	Tests to be carried out before production	27
5.2.2	Factory production control (FPC) for steel boilers	27
5.3	Boilers of cast iron or non-ferrous metals	28
5.3.1	Test to be carried out before production	28
5.3.2	Test during production	28
5.4	Test for gas soundness	29
5.5	Water side resistance measurement	29
5.5.1	General	29
5.5.2	Test rig for the establishment of the water side resistance	29
5.6	Additional tests for low temperatures boilers	31
5.6.1	Additional tests by using of corrosion resistant coatings	31
5.6.2	Additional tests for oil-fired low temperatures boilers	31
6	Marking	31
6.1	Information on the boiler data plate	31
6.2	Requirements of the data plate	31
7	Technical documentation, scope of supply	31
7.1	General	31

7.2	Technical information (product fiche) and installation instructions	31
7.3	Operating instructions	33
7.4	Label	33
	Annex A (informative) Conformity evaluation	34
	Annex ZA (informative) Relationship between this European Standard and the ecodesign requirements of Commission Regulation (EU) No [813/2013] aimed to be covered	35
	Annex ZB (informative) Relationship between this European Standard and the ecodesign requirements of Commission Regulation (EU) No [811/2013] aimed to be covered	36
	Bibliography	37