DIN EN 15698-2:2015-11 (E)

District heating pip es - Preinsulated bonded twin pipe systems for directly buried hot water networks - Part 2: Fitting and valve assembly of steel service pipes, polyurethane thermal insulation and outer casing of polyethylene

Contents

Page

European foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 6

4 Requirements 8
4.1 General 8
4.2 Steel parts 9
4.3 Welding of steel parts 9
4.3.1 Welding of steel pipes and elements 9
4.3.2 Welding of fixing bars 9
4.3.3 Placing of the fixing bars 9
4.4 Casing 9
4.5 Polyurethane rigid foam insulation (PUR) 9
4.6 Fitting and valve assemblies 9
4.7 Requirements for effective operation and maintenance 10
4.8 Surveillance system 10

5 Test methods 10

6 Marking 10
6.1 General 10
6.2 Steel service pipe 11
6.3 Casing 11
6.4 Fitting assembly 11
6.5 Steel valves and valve assembly 11

Annex A (normative) Waste treatment and recycling 12

Annex B (informative) Examples of twin pipe fitting assemblies 13