ISO 22967:2010-11 (E)

Forced draught gas burners

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms and definitions 2
3.1 General 2
3.2 Combustible gases 3
3.3 Test rig and combustion chamber 5
3.4 Composition of the gaseous combustion products 6
3.5 Burner operation 6
3.6 Gas line components 8
3.7 Adjustment, control and safety devices 8
3.8 Sequencing times 10
3.9 Combustion 11
3.10 Diagrams 11

4 Constructional and operational requirement 11
4.1 Operation with different fuels 11
4.2 Construction 12
4.3 Equipment 14
4.4 Functional and operational requirements 25

5 Test methods 35
5.1 General 35
5.2 Functional tests 45
5.3 Operation 46
5.4 Tests to be carried out at points identified on working and test diagrams 49
5.5 Combustion 53
5.6 Start-up 53
5.7 Obtaining the nominal heat input 54
5.8 Electrical safety 55

6 Marking, labelling and packaging 55
6.1 General 55
6.2 Data plate 55
6.3 Other markings 56
6.4 Instructions for application, installation, adjustment, commissioning, maintenance and operation 56
6.5 Marking on the packaging 57

Annex A (informative) Determination of combustion characteristics -- Carbon monoxide and nitrogen oxides and conversion factors 58

Annex B (informative) Examples of control box sequencing 61

Annex C (informative) Tests 63

Annex D (informative) Use of alternative gas lines and test documentation 65

Annex E (informative) Air-proving device check 66

Annex F (informative) Additional recommendations for specific applications 67

Annex G (normative) Requirements specific to the USA 69

Annex H (normative) Requirements specific to European countries 72

Annex I (normative) Requirements specific to Japan 75

Annex J (normative) Requirements specific to Australia 78

Annex K (normative) Requirements specific to Korea 80

Annex L (informative) Electrical interfaces for burners 83

Bibliography 87