# DIN EN 14951:2006-06 (E)

## Solid hardwood panelling and cladding - Machined profiles elements

## Contents

Page


Foreword ..... 3

Introduction ..... 4

1 Scope ..... 5

2 Normative references ..... 5

3 Terms and definitions ..... 5

4 Symbols and abbreviations ..... 6

5 Requirements ..... 6
5.1 General ..... 6
5.2 Wood species ..... 6
5.3 Appearance ..... 6
5.3.1 General uses ..... 6
5.3.2 Rules for the most commonly used species ..... 7
5.3.3 Free class ..... 17
5.3.4 Natural colours ..... 17
5.4 Moisture content ..... 17
5.5 Geometrical characteristics ..... 17
5.5.1 General ..... 17
5.5.2 Dimensional characteristics ..... 17
5.5.3 Examples of profiles ..... 18
5.5.4 Nominal dimensions ..... 20
5.5.5 Permitted deviations from nominal dimensions of the element ..... 20
5.5.6 Squareness and other angular deviations ..... 20
5.5.7 Machining ..... 21
5.6 Technical specifications and properties ..... 21
5.6.1 Specific site requirements ..... 21
5.6.2 Appearance ..... 21

6 Sampling ..... 22

7 Marking ..... 22

Annex A (normative) Principles for the classification of the free class ..... 23

Annex B (informative) Sampling in case of dispute ..... 24

Bibliography ..... 25