

DIN EN 18070:2025-10 (E)

Performance of wood adhesives exposed to high temperatures with regard to behaviour of load-bearing timber structures in fire - Test method, evaluation and classification

Contents		Page
European foreword		3
Introduction		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Principle	5
5	Apparatus	5
5.1	Test jig	5
5.2	Climate chamber or oven	5
5.3	Thermocouples	5
5.4	Testing machine	6
6	Test pieces	6
6.1	Selection of wood	6
6.2	Preparation of test pieces	6
7	Procedure	9
7.1	Number of test pieces	9
7.2	Test temperature	9
7.3	Temperature treatment before the shear test	9
7.4	Performance of the shear tests	10
7.5	Evaluation of result	10
8	Requirements	11
9	Test report	11
Bibliography		12