DIN EN ISO 12460-3:2023-12 (E)

Wood-based panels - Determination of formaldehyde release - Part 3: Gas analysis method (ISO 12460-3:2023)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Principle ... **5**

5 Reagents ... **5**

6 Apparatus ... **6**

7 Sampling and preparation of test pieces ... **8**
7.1 Preparation of test pieces ... 8
7.2 Selection of test pieces for factory production control ... 9
7.3 Selection of test pieces for other purposes ... 9
7.4 Preparation of test pieces in case of dispute ... 9

8 Procedure ... 9
8.1 Number of determinations ... 9
8.2 Determination of moisture content ... 9
8.3 Determination of formaldehyde release ... 9
8.3.1 General ... 9
8.3.2 Determination of formaldehyde release — Option 1 ... 11
8.3.3 Determination of formaldehyde release — Option 2 ... 11
8.3.4 Determination of formaldehyde release — Option 3 ... 11
8.3.5 Determination of formaldehyde release — Option 4 ... 11
8.4 Determination of formaldehyde content of the absorber solutions ... 12
8.4.1 General ... 12
8.4.2 Principle ... 12
8.4.3 Analytical procedure ... 12
8.4.4 Calibration curve ... 12

9 Expression of results ... **14**
9.1 Gas analysis value ... 14
9.2 Calculation of results ... 14
9.2.1 Calculation of results of test pieces ... 14
9.2.2 Calculation of emission report value ... 15
9.3 Moisture content ... 15

10 Test report ... **15**

Bibliography ... **17**