

ISO 23067:2022-07 (E)

Grading system for rattan: Requirements and classification

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Method of classification	3
4.1 General	3
4.2 Rattan poles	3
4.3 Rattan derivatives	3
5 General requirements	4
5.1 Rattan poles	4
5.2 Rattan derivatives	4
6 Dimension requirements	4
6.1 Rattan poles	4
6.1.1 Small diameter canes	4
6.1.2 Large diameter canes	4
6.2 Rattan derivatives	5
7 Presence of defects	5
7.1 Prohibited defects	5
7.2 Permissible defects	5
8 Appearance	5
9 Grading rules	5
9.1 General	5
9.2 Rattan poles	5
9.2.1 Small diameter canes	5
9.2.2 Large diameter canes	6
9.3 Rattan derivatives	6
10 Inspection procedure	6
10.1 Rattan poles	6
10.2 Rattan derivatives	6
11 Packing and labelling	7
11.1 Rattan poles	7
11.2 Rattan derivatives	7
Bibliography	8