

ISO 4211-5:2021-10 (E)

Furniture - Tests for surface finishes - Part 5: Assessment of resistance to abrasion

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle	2
5	Apparatus and materials	2
6	Preparation and conditioning	3
6.1	Conditioning	3
6.2	Test surface	3
6.3	Preparation of test surfaces and abrasive paper	3
7	Test procedure	4
7.1	Preparation of abrasive wheels	4
7.2	Calibration of abrasive paper	4
7.3	Abrasion of test area	4
7.4	Determination of initial wear point (IP)	5
7.4.1	General	5
7.4.2	Foil, uncoated and coated laminate and melamine faced boards	5
7.4.3	Pigmented lacquers	5
7.4.4	Transparent lacquers on wood or lignocellulosic-substrates	5
8	Assessment of results	6
9	Test report	6
Annex A (informative) Calibration and maintenance of Taber abrasion equipment		7
Annex B (informative) Examples of abrasion traces		10
Bibliography		12