

DIN EN 15468:2021-11 (E)

Laminate floor coverings - Elements with directly applied printing and resin surface layer - Specifications, requirements and test methods (includes Amendment :2021)

Contents		Page
European foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Requirements	7
4.1	General requirements	7
4.2	Classification requirements	7
4.3	Additional technical characteristics	9
5	Marking and packaging	9
5.1	Marking	9
5.2	Packaging	10
6	Test report	10
Annex A (normative) Determination of abrasion resistance		11
A.1	General	11
A.2	Sampling	11
A.3	Conditioning	12
A.4	Apparatus	12
A.5	Procedure	18
A.5.1	General	18
A.5.2	Maintenance of the abrading wheels	18
A.5.3	Operation of the abrader	18
A.5.4	Calibration	18
A.5.5	Abrasion of test specimen	19
A.6	Expression of results	20
A.7	Test report	20
Bibliography		21