

# DIN EN 13647:2021-07 (E)

## Wood flooring and wood panelling and cladding - Determination of geometrical characteristics

---

<b>Contents</b>		<b>Page</b>
European foreword .....		3
Introduction .....		4
1	Scope .....	5
2	Normative references .....	5
3	Terms and definitions .....	5
4	Principles .....	5
4.1	General .....	5
4.2	Dimensions .....	5
4.3	Angles .....	5
4.4	Warp .....	5
4.5	Lipping .....	8
5	Equipment .....	9
5.1	General .....	9
5.2	Equipment to measure the dimensions .....	9
5.3	Equipment to measure angle values .....	9
5.4	Equipment to measure warp .....	10
6	Procedure .....	12
6.1	Dimensions and shape .....	12
6.2	Conditioning .....	12
6.3	Measurement and recording .....	12
6.4	Dimensions .....	12
6.5	Additional dimensions, if relevant .....	13
6.6	Angles .....	16
6.7	Warp .....	17
7	Expression of results .....	18
7.1	Dimensions .....	18
7.2	Additional dimensions, if relevant .....	18
7.3	Angle measurement .....	19
7.4	Warp .....	19
8	Test report .....	20
Annex A(informative ) Apparatus for square cut elements .....		21
Annex B(normative) Test rig to measure cup .....		22