

ISO 24334:2019-07 (E)

Laminate floor coverings - Determination of locking strength for mechanically assembled panels

| Contents | | Page |
|-----------------|---|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Principle | 1 |
| 5 | Apparatus | 1 |
| 6 | Sampling and conditioning of panels | 2 |
| 7 | Testing | 2 |
| 7.1 | Cutting of the short panel sides | 2 |
| 7.2 | Cutting of the long panel sides | 3 |
| 7.3 | Assembling of test specimens | 4 |
| 7.3.1 | Assembling of short side specimens | 4 |
| 7.3.2 | Assembling of long side specimens | 5 |
| 7.4 | Tensile testing | 6 |
| 7.4.1 | General | 6 |
| 7.4.2 | Preparation | 6 |
| 7.4.3 | Procedure | 6 |
| 8 | Repetition | 7 |
| 9 | Expression of results | 7 |
| 10 | Test report | 7 |