DIN EN 302-2:2017-11 (E)

Adhesives for load-bearing timber structures - Test methods - Part 2: Determination of resistance to delamination

Contents

Page

European foreword 3

Introduction 4

1 Scope 6

2 Normative references 6

3 Principle 6

4 Apparatus 6

5 Method 7
5.1 Selection of timber 7
5.2 Preparation of the bonded members 7
5.2.1 Bonded members with thin glue lines 7
5.2.2 Bonded members with 2 mm glue lines 8
5.3 Preparation of test pieces 9
5.3.1 Bonded members with thin glue lines 9
5.3.2 Bonded members with 2 mm glue lines 9
5.4 Test procedures 9
5.4.1 General 9
5.4.2 nulHigh temperature procedure (for type I adhesives) 9
5.4.3 Low temperature procedure (for type II adhesives) 10
5.5 Measurement and evaluation of delamination 11

6 Expression of results 12

7 Test report 12
7.1 The adhesives 12
7.2 Preparation of test pieces and testing procedure 13
7.3 Test results 13

Bibliography 14