ISO 16895:2016-02 (E)

Wood-based panels - Dry-process fibreboard

Contents

Page

Foreword v

1 Scope 1

2 Normativereferences 1

3 Termsanddefinitions 2

4 Symbolsandabbreviatedterms 2

5 Classification,designationandcoding 3
5.1 General 3
5.1.1 Classification matrices 3
5.1.2 Uses 3
5.1.3 Additional classifications 3
5.1.4 Structural grades 4
5.2 Ultra-low-density fibreboard (UDF) 4
5.3 Low-density fibreboard (LDF) 4
5.4 Medium density fibreboard (MDF) 4
5.5 High-density fibreboard (HDF) 5

6 Testsrelatedtoeachgrade 5
6.1 Mandatory tests 5
6.2 Optional tests 6

7 Thicknessranges 8

8 Expressionofspecificationlimitsandgeneralrequirements 8
8.1 Expression of specification limits 8
8.2 Lower specification limits 8
8.3 Upper specification limits 9
8.4 Moisture resistance requirement options 9
8.5 Density variation, dimension and moisture content requirements 9
8.6 Formaldehyde requirements 10
8.7 Load bearing fibreboard 10

9 Specificpropertyrequirementsforultra-low-densityfibreboard(UDF-FNREG) 10

10 Specificpropertyrequirementsforlow-densityfibreboard 11
10.1 General 11
10.2 Requirements for furniture grade low-density fibreboard for use in dry conditions (LDF-FN REG) 11
10.3 Requirements for building grade low-density fibreboard for use in dry conditions (LDF-BL REG) 11
10.4 Requirements for general purpose low-density fibreboard for use in temperate humid conditions (LDF-GP MR1) 12
10.5 Requirements for furniture grade low-density fibreboard for use in temperate humid conditions (LDF-FN MR1) 12
10.6 Requirements for building grade low-density fibreboard for use in temperate humid conditions (LDF-BL MR1) 13
10.7 Requirements for general purpose low-density fibreboard for use in tropical humid conditions (LDF-GP MR2) 13

10.8 Requirements for furniture grade low-density fibreboard for use in tropical humid conditions (LDF-FN MR2) 14

11 Specificpropertyrequirementsformedium-densityfibreboard 14
11.1 General 14
11.2 Requirements for general purpose medium-density fibreboard for use in dry conditions (MDF-GP REG) 15
11.3 Requirements for furniture grade medium-density fibreboard for use in dry conditions (MDF-FN REG) 15

11.4 Requirements for building grade medium-density fibreboard for use in dry conditions (MDF-BL REG) 15
11.5 Requirements for load bearing medium-density fibreboard for use in dry conditions (MDF-LB REG) 16
11.6 Requirements for general purpose medium-density fibreboard for use in temperate humid conditions (MDF-GP MR1) 16
11.7 Requirements for furniture grade medium-density fibreboard for use in temperate humid conditions (MDF-FN MR1) 17
11.8 Requirements for building grade medium-density fibreboard for use in temperate humid conditions (MDF-BL MR1) 18
11.9 Requirements for load bearing medium-density fibreboard for use in temperate humid conditions (MDF-LB MR1) 18
11.10 Requirements for general purpose medium-density fibreboard for use in tropical humid conditions (MDF-GP MR2) 19
11.11 Requirements for furniture grade medium-density fibreboard for use in tropical humid conditions (MDF-FN MR2) 20
11.12 Requirements for building grade medium-density fibreboard for use in tropical humid conditions (MDF-BL MR2) 21
11.13 Requirements for load bearing medium-density fibreboard for use in tropical humid conditions (MDF-LB MR2) 21
11.14 Requirements for fitments grade medium-density fibreboard for use in high humid conditions (MDF-FN HMR) 22
11.15 Requirements for building grade medium-density fibreboard for use in high humid conditions (MDF-BL HMR) 23

12 Specificpropertyrequirementsforhigh-densityfibreboard 23
12.1 General 23
12.2 Requirements for general purpose high-density fibreboard for use in dry conditions (HDF-GP REG) 24
12.3 Requirements for building grade high-density fibreboard for use in dry conditions (HDF-BL REG) 24
12.4 Requirements for general purpose high-density fibreboard for use in temperate humid conditions (HDF-GP MR1) 24
12.5 Requirements for building grade high-density fibreboard for use in temperate humid conditions (HDF-BL MR1) 25
12.6 Requirements for general purpose high-density fibreboard for use in high humid conditions (HDF-GP MR2) 25
12.7 Requirements for building grade high-density fibreboard for use in tropical humid conditions (HDF-BL MR2) 26

13 Marking 26

Annex A (normative)Calculationof5-percentileand95-percentilevalues 28