

DIN EN 15534-4:2014-04 (E)

Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) - Part 4: Specifications for decking profiles and tiles

Contents		Page
Foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Requirements	5
4.1	General	5
4.2	Material	6
4.3	Appearance	6
4.4	Physical characteristics	6
4.5	Mechanical characteristics	7
4.5.1	Falling mass impact resistance	7
4.5.2	Flexural properties	8
4.5.3	Creep behaviour	8
4.5.4	Durability of products against biological agents	9
4.5.5	Durability of the products against ageing and moisture	9
4.5.6	Thermal properties	10
4.5.7	Additional characteristics	11
5	Marking	12
Annex A (informative) Minimum frequencies of testing for factory production control purposes		13
Bibliography		14