

DIN EN 14272:2012-03 (E)

Plywood - Calculation method for some mechanical properties

Contents	Page
Foreword	4
1 Scope	5
2 Normative references	5
3 Principle	5
4 Terms and definitions	6
5 Symbols	6
5.1 Main symbols	6
5.2 Subscripts	7
6 Calculation method	8
6.1 General	8
6.2 Properties relevant to the calculation methods	8
6.3 Wood species	8
6.4 Factors for plywood composition	8
7 Characteristic values for strength and stiffness in bending, tension and compression	11
7.1 General	11
7.2 Bending	11
7.2.1 General	11
7.2.2 Modulus of elasticity	11
7.2.3 Strength	11
7.3 Tension and compression	12
7.3.1 Stiffness and capacity of the layers in the cross section	12
7.3.2 Stiffness and capacity of the panel	13
7.3.3 Property of the panel (as if homogenized)	13
7.4 Property values for layers	13
7.4.1 General	13
7.4.2 Modulus of elasticity (,	14
7.4.3 Resistance	14
8 Shear properties	15
8.1 Panel shear	15
8.1.1 Panel shear rigidity (G_v)	15
8.1.2 Panel shear strength (f_v)	16
8.2 Planar shear	16
8.2.1 General	16
8.2.2 Planar shear rigidity (G_r)	16
8.2.3 Planar shear strength (f_r)	17
9 Ratio of strength upon modulus	17
10 Density	17
11 Conversion from strength and modulus of elasticity to capacity and stiffness	18
Annex A (normative) Derivation for the veneer values (or basic values)	19

A.1	Scope	19
A.2	Principle	19
A.2.1	Option 1: Using plywood test results	19
A.2.2	Option 2: Using solid timber properties	19
A.3	Procedure for derivation of properties from testing plywood	19
A.3.1	General	19
A.3.2	Sampling	20
A.3.3	Test pieces	20
A.3.4	Testing	20
A.3.5	Exploitation of the results	21
A.4	Derivation of estimated values for veneers	25
A.4.1	General	25
A.4.2	Values obtained by testing	25
A.4.3	Imposed values	25
A.5	Report	25
	Annex B (normative) Practical spreadsheets to derive the properties	27
B.1	General	27
B.2	Bending	28
B.2.1	General	28
B.2.2	Main tables	28
B.2.3	Tables for strength values	31
B.3	Tension and compression	33
B.4	Panel shear	39
B.5	Planar shear	40
B.5.1	General	40
B.5.2	Available veneer values	40
B.5.3	Veneer values not available	42
	Annex C (informative) Example of bending strength	43
C.1	Determination of the stress in the layers	43
C.2	Determination of the panel strength	45
	Bibliography	47