

DIN EN 320:2011-07 (E)

Particleboards and fibreboards - Determination of resistance to axial withdrawal of screws

| Contents | | Page |
|--|--|-------------|
| Foreword | | 3 |
| 1 Scope | | 4 |
| 2 Normative references | | 4 |
| 3 Principles | | 4 |
| 4 Apparatus | | 4 |
| 5 Test pieces | | 5 |
| 5.1 Sampling | | 5 |
| 5.2 Dimensions | | 5 |
| 5.3 Conditioning | | 5 |
| 5.4 Preparation of test pieces | | 5 |
| 6 Procedure | | 6 |
| 6.1 Positioning of test pieces | | 6 |
| 6.2 Application of the force | | 7 |
| 6.3 Measurement of maximum load | | 7 |
| 7 Expression of results | | 8 |
| 7.1 For a test piece | | 8 |
| 7.2 For a board | | 8 |
| 8 Test report | | 8 |
| Bibliography | | 9 |