

ISO 27528:2009-07 (E)

Wood-based panels - Determination of resistance to axial withdrawal of screws

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle	1
5	Apparatus	2
6	Test pieces	3
6.1	Sampling and cutting	3
6.2	Dimensions of test pieces	3
6.3	Conditioning	3
6.4	Screws	3
7	Procedure	3
7.1	Preparation for withdrawal tests	3
7.2	Positioning of test pieces	4
7.3	Application of the force	5
7.4	Measurement of maximum load	5
8	Expression of results	5
9	Test report	5
Annex A (normative)	Reference withdrawal screw	6
Bibliography		7