

ISO 12466-1:2007-11 (E)

Plywood - Bonding quality - Part 1: Test methods

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Test pieces	1
3.1 Sampling	1
3.2 Shape and size	1
4 Apparatus	5
4.1 Pre-treatment	5
4.2 Shear test	5
5 Pre-treatment	5
5.1 Sequence of pre-treatment	5
5.2 Positioning of test pieces	5
6 Procedure	6
6.1 Determination of behaviour of ply bonding by shear test	6
6.2 Determination of percentage of apparent cohesive wood failure	6
6.3 Alternative procedure	6
7 Expression of results	6
8 Test report	7
Annex A (normative) Determination of percentage of apparent cohesive wood failure by comparison with reference illustrations	8
Annex B (normative) Bond testing and evaluation using the chisel/knife testing procedures (suitable for quality control purposes only)	12
Bibliography	16