ISO 14557:2002-12 (E)

Fire-fighting hoses - Rubber and plastics suction hoses and hose assemblies

Contents

Page

page Foreword vi

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Classification 2
4.1 Type (hose construction) 2
4.2 Hose ends 2

5 Dimensions, tolerances and maximum mass 2
5.1 Inside diameter and maximum mass 2
5.2 Length and tolerances on length 3

6 Performance requirements of finished hose 3
6.1 Hydrostatic requirements 3
6.1.1 Deformation under proof pressure 3
6.1.2 Burst pressure 4
6.2 Adhesion (type A hoses only) 4
6.3 Low temperature flexibility 4
6.4 Ozone resistance (type A hoses only) 4
6.5 Bending resistance 4
6.6 UV-resistance (xenon arc lamp) (type B hoses only) 4
6.7 Loss in mass on heating (type B hoses only) 4
6.8 Vacuum resistance 5
6.9 Pressure impulse resistance (type B hoses only) 5
6.10 Reinforcement fracture resistance (type B hoses only) 5
6.11 Flexibility at ambient temperature 5
6.12 Vacuum resistance with flexing 5

7 Marking 6

8 Hose assemblies 6

Annex A (normative) Pressure impulse test 7

A.1 Test pieces 7
A.2 Apparatus 7
A.3 Test fluid 7
A.4 Conditioning 7
A.5 Procedure 7
A.6 Test report 8

Annex B (normative) Reinforcement fracture resistance test (type B hoses only) 10

B.1 Test pieces 10
B.2 Apparatus 10
B.3 Conditioning 10

B.4 Procedure 10
B.5 Test report 11

Annex C (normative) Test for flexibility at ambient temperature 13

C.1 Test piece 13
C.2 Apparatus 13
C.2.1 Vertical slings 13
C.2.2 Straight edge 13
C.2.3 Weight or force 13
C.2.4 Rule or steel measuring tape 13
C.3 Procedure 13
C.4 Test report 13

Annex D (normative) Test for vacuum resistance with flexing 15

D.1 Test piece 15
D.2 Apparatus 15
D.2.1 Flat table 15
D.2.2 Weight or force 15
D.2.3 Vacuum source 15
D.3 Procedure 15
D.4 Test report 15

Annex E (normative) Test for hose assemblies 16

E.1 Test piece 16
E.2 Procedure 16

Annex F (informative) Recommended minimum frequencies of testing 17

Bibliography 18