

ISO 24163-2:2024-01 (E)

Clamp-in tyre valves for tyre pressure monitoring systems - Part 2: Test methods and performance

Contents

| | Page |
|--|----------|
| Foreword..... | iv |
| 1 Scope..... | 1 |
| 2 Normative references..... | 1 |
| 3 Terms and definitions..... | 1 |
| 4 Test fixture and valve hole dimensions..... | 2 |
| 5 Test methods and performance requirements..... | 3 |
| 5.1 General..... | 3 |
| 5.1.1 Appearance..... | 3 |
| 5.1.2 Operating pressure..... | 3 |
| 5.1.3 Installation procedure..... | 3 |
| 5.1.4 Samples..... | 3 |
| 5.2 Leakage test method..... | 3 |
| 5.3 Valve core tests..... | 5 |
| 5.3.1 Valve core specification for leakage tests..... | 5 |
| 5.3.2 Valve core room temperature leakage test..... | 5 |
| 5.3.3 Valve core low temperature leakage test..... | 5 |
| 5.3.4 Valve core high temperature leakage test..... | 5 |
| 5.3.5 Valve core over torque resistance test..... | 6 |
| 5.3.6 Valve core endurance test..... | 6 |
| 5.3.7 Valve core air flow rate test..... | 7 |
| 5.4 Valve cap seal..... | 7 |
| 5.4.1 Room temperature test (optional, for sealing caps only)..... | 7 |
| 5.5 Valve to rim seal..... | 8 |
| 5.5.1 Valve to rim seal leakage test — General..... | 8 |
| 5.5.2 Valve to rim seal low temperature leakage test..... | 8 |
| 5.5.3 Valve to rim seal high temperature leakage test..... | 8 |
| 5.5.4 Valve to rim seal peak temperature leakage test..... | 9 |
| 5.6 Valve mechanical resistance..... | 9 |
| 5.6.1 Over torque nut test..... | 9 |
| 5.6.2 High pressure test..... | 9 |
| 5.6.3 Radial force resistance (nose resistance)..... | 9 |
| 5.7 Environmental resistance..... | 11 |
| 5.7.1 Ozone test..... | 11 |
| 5.7.2 Neutral salt spray (NSS) test..... | 12 |