

ISO 27126:2021-11 (E)

Thermoplastic multi-layer (non-vulcanized) hoses and hose assemblies for the transfer of hydrocarbons, solvents and chemicals - Specification

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Classification	2
5 Materials and construction	3
5.1 General	3
5.2 Internal and external wire	3
6 Dimensions	3
6.1 Inside diameters, with tolerances and minimum bend radii	3
6.2 Tolerance on length	4
7 Performance requirements of hoses and hose assemblies	4
7.1 Cover	4
7.2 Hoses	4
7.3 End fittings	5
7.4 Hose assemblies	5
7.5 Electrical continuity	6
8 Test frequency	6
9 Type tests	6
10 Marking	7
10.1 Hose marking	7
10.2 Hose assembly marking	7
Annex A (informative) Resistance to chemical(s) conveyed	8
Annex B (normative) Carbon steel wire	9
Annex C (normative) Galvanized zinc coating	11
Annex D (normative) Method of test for crush recovery	12
Annex E (normative) Method of test for fuel resistance	14
Annex F (normative) Method of test for thermal ageing	15
Annex G (normative) Method of test for flammability	16
Annex H (normative) Sequence of hydrostatic tests	18
Annex I (normative) Method of test for fitting security	19

Annex J (normative) Method of test for leak tightness	20
Annex K (normative) Type and routine tests for hoses and hose assemblies	21
Annex L (informative) Batch tests for hoses and hose assemblies	22
Bibliography	23