

DIN EN ISO 1402:2021-08 (E)

Rubber and plastics hoses and hose assemblies - Hydrostatic testing (ISO 1402:2021)

Contents	Page
European foreword	3
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 General	5
5 Apparatus	5
6 Test pieces	6
6.1 Hose assemblies	6
6.2 Hoses	6
6.3 Number of test pieces	6
7 Application of hydrostatic pressure	6
7.1 General	6
7.2 Procedure	6
8 Hydrostatic pressure tests	6
8.1 Proof pressure hold test	6
8.2 Measurement of deformation under pressure	7
8.2.1 General procedure	7
8.2.2 Change in length at the specified test pressure	7
8.2.3 Change in external diameter at the specified test pressure, measured at the approximate middle of the hose assembly	8
8.2.4 Twisting at the specified test pressure	9
8.2.5 Warping at the specified test pressure	9
8.3 Burst pressure test	9
8.4 Leakage test	10
8.4.1 Test pieces	10
8.4.2 Procedure	10
8.4.3 Criteria for failure	10
9 Test report	10
Bibliography	13