

DIN EN ISO 4641:2017-04 (E)

Rubber hoses and hose assemblies for water suction and discharge - Specification (ISO 4641:2016)

Contents		Page
European foreword	3
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Classification	6
5 Coupling and fittings	6
6 Materials and construction	6
6.1 Lining	6
6.2 Reinforcement	6
6.3 Cover	6
7 Dimensions and tolerances	6
7.1 Bore (inside diameter)	6
7.2 Enlarged ends	6
7.3 Unit lengths	7
7.4 Lining	7
7.5 Cover	7
8 Physical properties	7
8.1 Rubber compounds	7
8.1.1 Rubber compounds	7
8.1.2 Tensile strength and elongation at break of rubber lining and cover	7
8.1.3 Resistance to aging	7
8.2 Performance requirements for hoses and hose assemblies	8
8.2.1 Hydrostatic-pressure requirements (proof pressure test)	8
8.2.2 Burst test	8
8.2.3 Resistance to bending (minimum bend radius as a function of nominal size)	8
8.2.4 Resistance to suction flattening	9
8.2.5 Low-temperature flexibility	9
8.2.6 Adhesion	9
8.2.7 Ozone resistance of the cover	9
9 Frequency of testing	10
10 Marking	10
10.1 Hoses	10
10.2 Hose assemblies	10
11 Test report/certificate	10
12 Packaging and storage	11
Annex A (normative) Type tests and routine tests	12
Annex B (informative) Production tests	13
Annex C (informative) Couplings and end fittings	14
Bibliography	15