ISO 15236-1:2016-10 (E)

Steel cord conveyor belts - Part 1: Design, dimensions and mechanical requirements for conveyor belts for general use

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Symbols and units 2

5 Belt design 3
5.1 Standard type 3
5.2 Conveyor belting having transverse reinforcements 3
5.3 Belt core 3

6 Design and construction 4
6.1 Belt strengths 4
6.2 Belt widths 5
6.3 Belt edge and supporting belt width 5
6.3.1 Edge width 5
6.3.2 Supporting belt width 5
6.4 Number of cords 5
6.5 Cord pitch 5
6.6 Thickness of covers 6
6.7 Belt thickness 6
6.8 Belt length 6

7 Mechanical requirements 6
7.1 Breaking strength of the steel cord 6
7.2 Position of the steel cord in the conveyor belt 7
7.2.1 General 7
7.2.2 Horizontal position 7
7.2.3 Vertical position 7
7.3 Number and spacing of cord joints 7
7.4 Cord pull-out force 7
7.5 Covers -- Quality classification 7
7.6 Ageing of covers 9
7.7 Adhesion 9
7.8 Transverse reinforcements 9
7.8.1 Breaker 9
7.8.2 Weft 9
7.9 Troughability 9
7.10 Tracking 10
7.11 Safety requirements 10

8 Sampling 10

9 Designation 11

10 Ordering data 11

11 Marking 11

Annex A (informative) Helpful information to be supplied by the purchaser 13

Bibliography 15