ISO 5774:2016-01 (E)

Plastics hoses - Textile-reinforced types for compressed-air applications - Specification

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Classification 2

5 Couplings and end fittings 2

6 Materials and construction 2

7 Dimensions and tolerances 2
7.1 Inside diameter, tolerances and minimum wall thickness 2
7.2 Concentricity 3
7.3 Tolerances on length 3

8 Physical properties 3
8.1 Plastic compounds 3
8.1.1 Tensile strength and elongation at break of lining and cover 3
8.1.2 Resistance to ageing 4
8.1.3 Loss in mass on heating 4
8.1.4 Resistance to liquids 4
8.1.5 Hydrolysis test 4
8.2 Performance requirements on finished hoses 4
8.2.1 Hydrostatic requirements 4
8.2.2 Adhesion 5
8.2.3 Exposure to a xenon arc lamp 5
8.2.4 Bending test 5
8.2.5 Low-temperature flexibility 6

9 Frequency of testing 6

10 Marking 6

11 Recommendations for packaging and storage 6

12 Test report 7

Annex A (normative) Hydrolysis test 8

Annex B (normative) Type and routine tests 10

Annex C (informative) Production acceptance tests 11

Annex D (informative) Couplings and end fittings 12

Bibliography 13