DIN EN 12818:2006-05 (E)

LPG equipment and accessories - Inspection and requalification of LPG tanks up to and including 13 m<(hoch)3> underground

Contents

Page

Introduction 5

1 Scope 5

2 Terms and definitions 5

3 Safety 6
3.1 Safety precautions 6
3.2 Unsafe conditions 6
3.3 Leaks 6

4 Written scheme 6

5 Tank inspection and requalification 7
5.1 Routine inspection 7
5.2 Periodic inspection 7
5.3 Re-qualification 8

6 Inspection of tank and tank fittings 8
6.1 Tank 8
6.2 Tank fittings and immediate pipework 9
6.3 Valve cover 9
6.4 Bonding 9
6.5 Pressure relief valve 9
6.6 Pressure gauge 9
6.7 Contents gauges 9
6.8 Shut-off valves 9
6.9 Studs, bolts, nuts, and washers 10
6.10 Corrosion protection system 10

7 Site inspection 10
7.1 Storage site 10
7.2 Warning notices 10

8 Competence 10
8.1 Routine inspection 10
8.2 Periodic inspection 10
8.3 Requalification 10

9 Records 11
9.1 Tank data 11
9.2 Reports 11

Annex A (informative) Internal visual inspection 12

A.1 General 12
A.2 Inspection techniques 12
A.3 Records 12
A.4 Additional inspection 12

Annex B (informative) Hydraulic pressure test 13

Annex C (informative) Acoustic emission examination during proof testing 14

C.1 General 14
C.2 Safety precautions 14
C.3 Acceptance criteria 15

Annex D (informative) Ultrasonic thickness test 16

D.1 General 16
D.2 Apparatus setting 16
D.3 Control measurement 16
D.4 Shell thickness measurements 16
D.5 End thickness 16
D.6 Interpretation 16
D.7 Rejection criteria 16

Annex E (informative) External monitoring by camera 17

E.1 General 17
E.2 Inspection procedure 17
E.3 Interpretation of results 17
E.4 Records 17

Annex F (informative) Monitoring cathodic protection with sacrificial anodes 18

F.1 General 18
F.2 Records 18
F.3 Procedure 18
F.4 Measurement of the galvanic current 18
F.5 Measurement of the potential difference of the tank to earth 18
F.6 Results 19

Annex G (informative) Monitoring cathodic protection by impressed current 20

G.1 General 20
G.2 Apparatus 20
G.3 Conditions 20
G.4 Isolation resistance of the coating 20
G.4.1 Procedure 20
G.4.2 Calculation 21
G.5 Results 21
G.6 Checking intervals 21

Annex H (informative) Corrosion monitoring by moisture and condensation detection 22

H.1 General 22
H.2 Equipment characteristics 22
H.3 Monitoring 22
H.4 Interpretation 22

Annex I (informative) Assessment of tanks by sampling 23

I.1 General 23
I.2 Homogeneous batch 23
I.3 Selection of samples 23
I.4 Sample selection 24
I.5 Inspection period 24
I.6 Presentation of results and decisions 24
I.7 Pass criteria 24
I.8 Example calculation of a sample 24

Annex J (informative) Example of a report 25

Annex ZA (informative) A-deviations 26