

DIN EN 14913:2006-03 (E)

LPG equipment and accessories - Transportable re fillable welded steel cylinders for Liquefied Petroleum Gas (LPG) - Alternative design and construction; procedure for checking before, during and after filling

Contents		Page
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Segregation of cylinders prior to filling	6
4.1	General	6
4.2	Cylinders suitable for filling	6
4.3	Cylinders for periodic inspection	7
4.4	Cylinders requiring further assessment	7
5	Reassessment of cylinders	7
5.1	General	7
5.2	Establishment of rejection criteria	8
5.2.1	General	8
5.2.2	Procedure for carbon steel cylinders	8
5.2.3	Stainless steels cylinders with physical, corrosion or other defects	10
6	Filling conditions	12
6.1	Safe filling quantity	12
6.2	Safe filling mixture and quality	12
6.3	Accuracy of filling equipment	12
6.4	Filling methods	12
7	Post filling checks	13
7.1	Check of filled amount	13
7.2	Action necessary for over / under-filled cylinders	13
7.3	Final checks	13
Annex A (normative)	Safe filling conditions	14
Annex B (informative)	Diagram of checks before, during and after filling	15
Bibliography		16