ISO 10691:2004-08 (E)

Gas cylinders - Refillable welded steel cylinders for liquified petroleum gas (LPG) - Procedures for checking before, during and after filling

Contents

Page

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Segregation of cylinders prior to filling 2
4.1 General 2
4.2 Cylinders suitable for filling 2
4.3 Cylinders to be periodically inspected 3
4.4 Cylinders requiring further assessment 3

5 Reassessment of cylinders 3

6 Filling 5
6.1 Safe filling quantity 5
6.2 Safe filling mixture and composition 5
6.3 Accuracy of weighing equipment 5
6.4 Filling methods 5

7 Post-filling checks 6
7.1 Check of filled amount 6
7.2 Action necessary for overfilled cylinders 6
7.3 Check for leakage 6
7.4 Check of valve caps or plugs 6

Bibliography 7