ISO/TR 12391-4:2002-12 (E)

Gas cylinders - Refillable seamless steel; Performance tests - Part 4: Flawed-cylinder cycle test

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 References 1

3 Terms and definitions 2

4 Symbols 2

5 Background 3

6 Experimental test programme 4
6.1 Types of cylinder tested 4
6.2 Material properties tests 5
6.3 Description of the flawed-cylinder cycle test 6

7 Flawed-cylinder cycle test results 8
7.1 Flawed-cylinder cycle test procedure 8
7.2 Flawed-cylinder cycle test results for group F-B materials 8
7.3 Flawed-cylinder cycle test results for group F-C materials 8
7.4 Flawed-cylinder cycle test results for group F-D materials 9
7.5 Flawed-cylinder cycle test results for group F-E materials 10

8 Discussion 10
8.1 Background 10
8.2 Flawed-cylinder cycle test procedures and acceptance criteria (ISO 9809-2) 10
8.3 Pressure cycling tests (ISO 9809-2) 11

9 Conclusions 11