ISO/TR 12391-2:2002-12 (E)

Gas cylinders - Refillable seamless steel; Performance tests - Part 2: Fracture performance tests; Monotonic burst tests

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 References 1

3 Symbols 2

4 Background information 2

5 Experimental test programme 4
5.1 Types of cylinder tested 4
5.2 Material properties tests 6
5.3 Description of the flawed-cylinder burst test 7

6 Flawed-cylinder burst test results 9
6.1 Flawed-cylinder burst test procedure 9
6.2 Flawed-cylinder burst test results for group A materials 10
6.3 Flawed-cylinder burst test results for group B materials 11
6.4 Flawed-cylinder burst test results for group C materials 11
6.5 Flawed-cylinder burst test results for group D materials 11
6.6 Flawed-cylinder burst test results for group E materials 12
6.7 Flawed-cylinder burst test results for tests conducted under special conditions 12

7 Discussion 12
7.1 Background 12
7.2 ISO 9809-2 flawed-cylinder burst test procedures and acceptance criteria 13
7.3 Analysis by WG 14 to relate the flawed-cylinder burst test to Charpy-V-notch energy values 14
7.4 Adjustment to the measured Pf/Ps ratio to account for the local cylinder wall thickness 15

8 Summary and conclusions 16

Annex A (informative) Evaluation of the measurement uncertainty in the flawed-cylinder burst test 113

Bibliography 116