

DIN EN ISO 13341:2025-10 (E)

Gas cylinders - Fitting of valves to gas cylinders (ISO 13341:2025)

Contents		Page
Foreword.....		iv
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 General requirements and recommendations		2
5 Preparation		2
6 Valving procedure for taper threaded valves		3
6.1 General.....		3
6.2 Wrapping with sealant tape.....		3
6.3 Application of soft metal cones and PTFE cones.....		3
6.4 Valve torquing.....		4
7 Valving procedure for parallel threaded valves		4
8 Procedure for achieving valve alignment for cylinders with fixed (e.g. welded) shroud and taper threads		5
Annex A (normative) Valving torques for threads in accordance with ISO 11363-1 and ISO 15245-1		6
Annex B (informative) Application of paste as sealant		8
Bibliography		9