

ISO/TR 13086-4:2024-11 (E)

Gas cylinders - Guidance for design of composite cylinders - Part 4: Cyclic fatigue of fibres and liners

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Background	1
5	Cyclic fatigue evaluation	2
6	Elements of cyclic fatigue	2
6.1	Service conditions and requirements	2
6.1.1	Temperature and moisture	2
6.1.2	Pressure	3
6.1.3	Pressure cycles	3
6.2	Test conditions and specimens	4
6.3	Fibre materials and their fatigue properties	6
6.3.1	Materials	6
6.3.2	Material properties and data	6
6.3.3	Hybrid construction	7
6.4	Liner materials and their fatigue properties	8
6.4.1	Materials used	8
6.4.2	Material properties and data	8
6.4.3	Issues with localized strain differences	8
6.5	Resin materials and their fatigue properties	9
6.6	Composite/liner load sharing	9
6.7	Autofrettage	9
6.8	Analysis methods	10
6.9	Leak before burst (LBB)	10
6.10	Damage tolerance	11
6.11	Aging and environment	11
6.12	Counting cycles	11
6.13	Combining cycles	13
6.14	Qualification testing	13
7	Summary and conclusions	13
Annex A (informative)	Equivalent pressure cycling	14
Bibliography		20