

DIN EN 14129:2025-02 (E)

LPG Equipment and accessories - Pressure relief valves for LPG pressure vessels

Contents		Page
European foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Operating conditions	10
5	Materials	11
5.1	General	11
5.2	Metallic materials	11
5.3	Non-metallic materials	12
5.4	Lubricants, sealants, and adhesives	12
5.5	Certification	12
6	Design	13
6.1	General	13
6.2	Design parameters	15
6.3	Threads	15
6.4	Springs	16
6.5	Additional requirements	16
6.6	PRV with parallel thread	16
6.7	PRV for use with a changeover manifold	17
6.8	Pilot operated PRV	17
7	Testing of the design	17
7.1	General	17
7.2	Test requirements	19
7.3	Dimensional checks	21
7.4	Hydraulic proof test	21
7.5	Overtorquing test	21
7.6	Start to discharge pressure test	21
7.7	Discharge capacity test	22
7.8	Leak tightness tests	22
7.9	Ageing test	22
7.10	Endurance test	23
7.11	Stress cracking test	23
7.11.1	General	23
7.11.2	Moist ammonia air stress cracking test	23
7.11.3	Mercurous nitrate immersion test	23
7.12	Vacuum test	23
7.13	Visual inspection	23
7.14	Test records	24
8	Marking	24
8.1	Pressure relief valves	24
8.2	Thermal expansion valves	24
8.3	Pilot operated PRV	25

9	Operating instructions	25
10	Packaging	26
	Annex A (informative) Terms used with LPG PRVs	27
	Annex B (normative) Special low temperature requirements for valves	28
	Annex C (normative) Ageing test	29
C.1	General	29
C.2	Ultraviolet light	29
C.3	Rain	29
	Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2014/68/EU aimed to be covered	32
	Bibliography	34