

ISO/TR 13086-5:2022-06 (E)

Gas cylinders - Information for design of composite cylinders - Part 5: Impact testing of composite cylinders

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Low energy impact	1
4.1	General	1
4.2	Visible indications	2
4.3	Concepts in standards	2
4.3.1	General	2
4.3.2	30 J impact level	2
4.3.3	488 J impact level	2
4.3.4	1 200 J impact level	2
4.3.5	Consequences	3
4.4	Test concepts	3
5	High energy impact (accidents)	4
5.1	General	4
5.2	Visible indications	4
5.3	Design influence	4
6	Drop impact	6
6.1	General	6
6.2	Test scenarios	6
6.3	Design influences	7
7	High velocity impact	8
7.1	General	8
7.2	Test parameters	8
7.3	Test results analysis	9
8	Failure considerations	10
9	Inspection and examination	11
10	Field incidents	12
10.1	Bridge hit	12
10.2	Rollovers	13
10.3	Rollover with penetration	13
10.4	Vehicle collision	13
10.5	Forklift impact	14
10.6	Other incidents	15
11	Impact projects	15
12	Discussion	15
13	Summary	16
Annex A (informative) Low energy impact testing		17
Annex B (informative) Drop impact testing (low pressure liquified gas, up to 50 l)		19

Annex C (informative) Drop impact testing (high pressure).....20
Annex D (informative) High velocity impact testing.....21
Annex E (informative) Alternative high velocity impact testing.....22
Bibliography.....24