

ISO 23876:2022-06 (E)

Gas cylinders - Cylinders and tubes of composite construction - Acoustic emission examination (AT) for periodic inspection and testing

Contents	Page
Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 General operational principles of acoustic emission.....	3
5 Personnel qualification.....	4
6 Test validity (input instructions).....	4
7 Acoustic emission testing calibration and testing equipment.....	4
7.1 Acoustic emission equipment and settings.....	4
7.1.1 Acoustic emission instrumentation.....	4
7.1.2 Sensors.....	4
7.1.3 Preamplifiers.....	4
7.1.4 Filter.....	4
7.1.5 Settings.....	5
7.2 Acoustic emission examination calibration and equipment verification.....	5
7.2.1 Calibration.....	5
7.2.2 Determination and check of sensor installation layout.....	5
7.2.3 Procedure.....	6
7.2.4 Pressurization test methods.....	8
7.2.5 Analysis of AE criteria.....	9
8 Verification of rejection criteria using actual cylinders.....	9
9 Test report.....	9
10 Rejection and rendering cylinders unserviceable.....	10
Annex A (informative) Example of verification tests performed on cylinders to detect damage resulting from mechanical impacts or other types of damage.....	11
Annex B (informative) Examples of rejection criteria.....	14
Bibliography.....	15