DIN EN ISO 14246:2022-05 (E)

Gas cylinders - Cylinder valves - Manufacturing tests and examinations (ISO 14246:2022)

Contents

Page

European Foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **6**

4 Cleanliness ... **7**

5 Manufacturing tests and examinations ... **7**

5.1 General ... 7

5.2 Valve test pressure ... 8

5.3 Tests to be performed on each valve ... 8

5.4 Inspections and examinations to be performed on a sample and verification of the batch documentation ... 9

5.5 Procedures to verify materials of construction and components ... 10

Annex A (informative) **Example of test protocol on each valve** ... **11**

Bibliography ... **12**