DIN 477:2021-04 (E)

Gas cylinder valves for cylinder test pressures up to 300 bar - Valve inlet and outlet connections

Contents

Page

Foreword ... 3

Introduction ... 5

1 Scope ... 6

2 Normative references ... 6

3 Terms and definitions ... 7

4 Designs, dimensions, and designation ... 7

5 Allocation of gas types and outlet connections ... 9

6 Dimensioning and workmanship of outlet connections ... 14

7 Threads ... 34
7.1 Threads for outlet connections and accessories ... 34
7.2 Threads for inlet connections (gas cylinder and valve) ... 39
7.2.1 Internal cylinder neck thread and external valve stem thread ... 39
7.2.2 External cylinder neck thread ... 41

8 Materials ... 45

Annex A (informative) **Overview of connection numbers** ... 46

Annex B (normative) **Gauges for taper threads W 31,3 × 1/14 (acetylene)** ... 47
B.1 General ... 47
B.2 System ... 47
B.3 Thread profile of gauges and inspection gauges ... 48
B.4 Dimensions and designation of limit plug gauges (F) for cylinder neck thread ... 48
B.5 Dimensions and designation of limit ring gauges (F) for valve stem threads ... 51
B.6 Dimensions and designation of the inspection plugs (M) ... 53
B.7 Permissible tolerances for gauge dimensions ... 54
B.8 Technical delivery conditions ... 54
B.9 Assembly and handling of gauges ... 54

Bibliography ... 60