DIN EN ISO 20475:2021-03 (E)

Gas cylinders - Cylinder bundles - Periodic inspection and testing (ISO 20475:2018)

Contents

Page

European foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **7**

4 Procedures for periodic inspections and tests ... **9**
4.1 General ... 9
4.2 Periodic inspection and tests ... 9

5 Inspections and tests ... **10**
5.1 General ... 10
5.2 Identification of cylinders/bundles and preparation for inspections and tests ... 10
5.3 Depressurization of manifold and individual cylinders ... 10
5.4 Disassembly of the bundle ... 11
5.5 Periodic inspection and testing of cylinders ... 11
5.6 Inspection of the frame, manifold and valve condition ... 11
5.6.1 General ... 11
5.6.2 Frame ... 11
5.6.3 Manifolds ... 11
5.6.4 Valves and fittings ... 11
5.7 Bundle reassembly and testing ... 12

6 Stamp marking ... **12**

7 Documentation ... **12**

Annex A (normative) **Additional requirements for the periodic inspection and testing of acetylene bundles** ... **14**

Bibliography ... **16**