DIN EN ISO 13088:2020-12 (E)

Gas cylinders - Acetylene cylinder bundles - Filling conditions and filling inspection (ISO 13088:2011 + Amd.1:2020) (includes Amendment :2020)

Contents

Page

European foreword ... 3

〖A1〉 European foreword to Amendment A1 〈A1〗 ... 4

〖A1〉 Foreword to Amendment 1 〈A1〗 ... 5

Foreword ... 6

1 Scope ... 7

2 Normative references ... 7

3 Terms and definitions ... 7

4 Basic requirements for acetylene cylinder bundles ... 10
4.1 General ... 10
4.2 Filling conditions ... 10

5 Assembly, marking and documentation of acetylene cylinder bundles ... 11
5.1 Assembly ... 11
5.2 Verification of marking and necessary documentation ... 11
5.3 Documentation ... 12

6 Filling inspection for acetylene cylinder bundles ... 12
6.1 Pre-fill inspection ... 12
6.2 Solvent content ... 13
6.3 Number of consecutive fillings ... 14
6.4 Inspection during filling ... 14
6.5 Post-fill inspection ... 14

7 Individual filling of acetylene bundle cylinders ... 15

Annex A (normative) Procedure for establishing the filling conditions of acetylene cylinder bundles ... 16

Annex B (normative) Determination of the solvent content in the bundle in the course of the filling inspection ... 20

Bibliography ... 22