DIN EN ISO 16148:2020-09 (E)

Gas cylinders - Refillable seamless steel gas cylinders and tubes - Acoustic emission examination (AT) and follow-up ultrasonic examination (UT) for periodic inspection and testing (ISO 16148:2016 + Amd 1:2020) (includes Amendment :2020)

Contents

Page

European foreword ... **3**

A1 European foreword to Amendment A1 ... **4**

Foreword ... **5**

A1 Foreword to Amendment A1 ... **6**

Introduction ... **7**

1 Scope ... **8**

2 Normative references ... **8**

3 Terms and definitions ... **8**

4 Operational principles ... **10**

5 Personnel qualification ... **10**

6 Special considerations to ensure valid tests ... **11**
6.1 General ... 11
6.2 Acoustic emission examination methods ... 11
6.3 Pressurization ... 11
6.4 Safety precautions ... 12

7 Acoustic emission examination equipment ... **12**

8 Acoustic emission examination calibration and equipment verification ... **14**
8.1 Calibration ... 14
8.2 Equipment verification ... 14

9 Overall procedure ... **14**

10 Real-time evaluation criteria ... **15**

11 AT test report ... **16**

12 Follow-up ultrasonic examination ... **17**

Annex A (normative) **Ultrasonic examination (UT) follow-up to acoustic emission examination (AT)** ... **18**

Annex B (normative) **AT equipment specifications** ... **23**

Annex C (normative) **Example instrument settings, examination methods and rejection criteria for MAE** ... **25**

Annex D (informative) **Alternative method for source location** ... **28**

Annex E (informative) **Distance amplitude correction procedures** ... **30**

Bibliography ... **33**