

ISO 3807-1:2000-03 (E)

Cylinders for acetylene - Basic requirements - Part 1: Cylinders without fusible plugs

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative reference		1
3 Terms and definitions		1
4 Basic requirements		3
5 Type approval		4
6 Solvent-free acetylene cylinders		7
7 Acetylene cylinders used in bundles		7
Annex A (normative) Determination of porosity of the porous mass for type approval testing		9
Annex B (normative) Production batch test procedures for the manufacture of porous mass for acetylene cylinders		10
Annex C (normative) Procedure for type testing of acetylene cylinders		12
Annex D (normative) Procedure for establishing permissible acetylene/solvent concentrations		16
Annex E (normative) Maximum permissible settled pressure		21
Bibliography		22