

ISO 20475:2018-02 (E)

Gas cylinders - Cylinder bundles - Periodic inspection and testing

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Procedures for periodic inspections and tests	4
4.1	General	4
4.2	Periodic inspection and tests	4
5	Inspections and tests	5
5.1	General	5
5.2	Identification of cylinders/bundles and preparation for inspections and tests	5
5.3	Depressurization of manifold and individual cylinders	5
5.4	Disassembly of the bundle	6
5.5	Periodic inspection and testing of cylinders	6
5.6	Inspection of the frame, manifold and valve condition	6
5.6.1	General	6
5.6.2	Frame	6
5.6.3	Manifolds	6
5.6.4	Valves and fittings	6
5.7	Bundle reassembly and testing	7
6	Stamp marking	7
7	Documentation	7
Annex A (normative)	Additional requirements for the periodic inspection and testing of acetylene bundles	9
Bibliography		11