DIN EN ISO 14246:2017-12 (E)

Gas cylinders - Cylinder valves - Manufacturing tests and examinations (ISO 14246:2014 + Amd.1:2017) (includes Amendment :2017)

Contents

Page

Foreword 3

!European foreword to Amendment 1" 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Cleaning 7

5 Manufacturing tests and examinations 7
5.1 General 7
5.2 Valve test pressure 7
5.3 Tests to be performed on every valve 8
5.4 Inspections, verifications and examinations to be performed on a sample 8
5.5 Procedures to verify materials of construction and components 9

Annex A (informative) Example of test protocol on every valve 10

Bibliography 11