

DIN EN ISO 14246:2017-12 (E)

Gas cylinders - Cylinder valves - Manufacturing tests and examinations (ISO 14246:2014 + Amd.1:2017) (includes Amendment :2017)

| Contents | | Page |
|--|--|-------------|
| Foreword | | 3 |
| !European foreword to Amendment 1" | | 4 |
| Introduction | | 5 |
| 1 Scope | | 6 |
| 2 Normative references | | 6 |
| 3 Terms and definitions | | 6 |
| 4 Cleaning | | 7 |
| 5 Manufacturing tests and examinations | | 7 |
| 5.1 General | | 7 |
| 5.2 Valve test pressure | | 7 |
| 5.3 Tests to be performed on every valve | | 8 |
| 5.4 Inspections, verifications and examinations to be performed on a sample | | 8 |
| 5.5 Procedures to verify materials of construction and components | | 9 |
| Annex A (informative) Example of test protocol on every valve | | 10 |
| Bibliography | | 11 |