ISO 17879:2017-07 (E)

Gas cylinders - Self-closing cylinder valves - Specification and type testing

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Valve description 3

5 Valve design requirements 4
5.1 General 4
5.2 Materials 4
5.3 Valve connections 5
5.4 Mechanical strength 6
5.4.1 Resistance to hydraulic burst pressure 6
5.4.2 Resistance to mechanical damage 6
5.5 Valve operating mechanism 6
5.6 Leakage 6
5.7 Resistance to ignition 7
5.8 Resistance to acetylene flashback 7
5.9 Manufacturing tests and examinations 7

6 Type testing 8
6.1 General 8
6.2 Documentation 9
6.3 Test samples 9
6.4 Test report 10
6.5 Test temperatures 10
6.6 Test pressures 10
6.6.1 Valve burst test pressure 10
6.6.2 Valve test pressure 10
6.7 Test gases 11
6.7.1 Gas quality 11
6.7.2 Leak tightness tests 11
6.7.3 Endurance test 11
6.7.4 Oxygen pressure surge test 11
6.8 Test schedule 11
6.9 Hydraulic burst pressure test 13
6.10 Leak tightness tests 13
6.10.1 General 13
6.10.2 Internal leak tightness test 13
6.10.3 External leak tightness test 14
6.11 Endurance test 14
6.12 Visual examination 15

7 Marking 15

Annex A (normative) Mechanical strength tests 16

Annex B (normative) Acetylene tests **19**

Annex C (normative) Oxygen pressure surge test **20**

Annex D (normative) Manufacturing tests and examinations **21**

Bibliography **22**