

# DIN EN ISO 25760:2015-04 (E)

## Gas cylinders - Operational procedures for the safe removal of valves from gas cylinders (ISO 25760:2009)

---

<b>Contents</b>		<b>Page</b>
Foreword .....		3
Introduction .....		4
1	Scope .....	5
2	Normative references .....	5
3	Terms and definitions .....	5
4	General requirements .....	7
4.1	Application .....	7
4.2	Hazards .....	7
4.3	Operator safety and protection .....	7
4.4	Operator qualifications .....	7
4.5	Operator errors .....	8
4.6	Special valve designs .....	9
5	Methods for inoperable valves .....	9
5.1	Summary of methods .....	9
5.2	Choice of method .....	10
6	Procedures .....	10
6.1	Procedures to identify and segregate cylinders with inoperable valves .....	10
6.2	Standard devalving procedure for treating cylinders with operable valves .....	11
6.3	Procedures for treating cylinders with inoperable valves .....	12
7	Damaged valves and cylinders .....	12
Annex A (informative) Reasons cylinder valves become inoperable .....		13
Annex B (informative) Examples of methods for depressurization of gas cylinders with inoperable valves .....		15
Bibliography .....		22